SECTION 1.  IDENTIFICATION

Product identifier used on the label:  Trichloroethylene

Recommended use of the chemical and restrictions on use:
- Reagent; Chemical intermediate.
- Use pattern: Professional Use Only
- Restriction on use: None known

Chemical family:
- Pure substance

Name, address, and telephone number of the supplier:
Comet Chemical Company Ltd.
3463 Thomas Street
Innisfill, ON, Canada
L9S 3W4
705-436-5580

SECTION 2.  HAZARDS IDENTIFICATION

Classification of the chemical
- Clear colourless liquid. Ether like odour.

This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015).

Hazard classification
- Skin Irritation - Category 2
- Eye Damage/Irritation - Category 2B
- Carcinogenicity - Category 1
- Germ Cell Mutagenicity - Category 2
- Specific Target Organ Toxicity, Single Exposure - Category 3 (respiratory)
- Specific Target Organ Toxicity, Single Exposure - Category 3 narcotic effects

Label elements

Hazard pictogram(s)

Signal Word
DANGER!

Hazard statement(s)
- Causes skin irritation.
- Causes serious eye irritation.
- May cause cancer.
- Suspected of causing genetic defects.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.
Precautionary statement(s)

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wash thoroughly after handling.
Avoid breathing mist or vapours.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/clothing and eye/face protection.

If exposed or concerned: Get medical advice/attention.
If on skin: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: get medical advice/attention.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Store locked up.
Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards
Other hazards which do not result in classification: Burning produces obnoxious and toxic fumes. May be harmful if swallowed. Ingestion can cause gastrointestinal irritation, nausea, and diarrhea. May be an aspiration hazard. Aspiration into the lungs during swallowing or subsequent vomiting may cause chemical pneumonitis, which can be fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS #</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethene</td>
<td>1,1,2-Trichloroethylene; Ethylene trichloride</td>
<td>79-01-6</td>
<td>100.00</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST-AID MEASURES

Description of first aid measures

Ingestion : Seek immediate medical attention/advice. Do not induce vomiting. Have victim rinse mouth with water, then give one to two glasses of water to drink. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep victim's head lowered (forward) to reduce the risk of aspiration.

Inhalation : Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.

Skin contact : Remove/Take off immediately all contaminated clothing. Flush affected skin with gently flowing lukewarm water for at least 20 minutes. Seek immediate medical attention/advice. Wash contaminated clothing before re-use. Leather and shoes that have been contaminated with the solution may need to be destroyed.

Eye contact : Immediately flush eyes thoroughly with running water for at least 20 to 30 minutes. Seek immediate medical attention/advice.
SAFETY DATA SHEET

Most important symptoms and effects, both acute and delayed

: Causes skin irritation. Symptoms may include redness, itching and swelling. Causes serious eye irritation. Symptoms may include redness, pain, tearing and conjunctivitis. May cause respiratory irritation. Symptoms may include upper respiratory irritation, coughing and breathing difficulties. May cause central nervous system effects. Inhalation could result in pulmonary edema (fluid accumulation). Symptoms may include pain, headache, nausea, vomiting, dizziness, drowsiness and other central nervous system effects. May be harmful if swallowed. May be an aspiration hazard. Aspiration into the lungs during swallowing or subsequent vomiting may cause chemical pneumonitis, which can be fatal. May cause cancer. Suspected of causing genetic defects.

Indication of any immediate medical attention and special treatment needed

: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media

: Use water fog or fine spray, foams, carbon dioxide or dry chemical.

Unsuitable extinguishing media

: Do not use a solid water stream as it may scatter and spread fire.

Special hazards arising from the substance or mixture / Conditions of flammability

: Burning produces obnoxious and toxic fumes. Combustible liquid. Vapors are heavier than air and may spread along floors. Vapors may travel considerable distance to a source of ignition and flash back.

Flammability classification (OSHA 29 CFR 1910.106)

: Not flammable.

Hazardous combustion products

: Carbon oxides; Hydrogen chloride; Phosgene.

Special protective equipment and precautions for firefighters

Protective equipment for fire-fighters

: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Special fire-fighting procedures

: Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: All persons dealing with clean-up should wear the appropriate protective equipment including self-contained breathing apparatus. Refer to protective measures listed in sections 7 and 8. Keep all other personnel upwind and away from the spill/release. Restrict access to area until completion of clean-up.

Environmental precautions

: Do not allow material to contaminate ground water system. For large spills, dike the area to prevent spreading.

Methods and material for containment and cleaning up

: Ventilate the contaminated area. Stop the flow of material, if this is without risk. Dike for water control. Use only non-sparking tools and equipment in the clean-up process. Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13).
SAFETY DATA SHEET

Special spill response procedures

- If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8802).
- EPA/CERCLA Reportable quantity (RQ): Trichloroethylene (100 lbs / 45.4 kg)

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling

- Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Wear protective gloves/clothing and eye/face protection. Avoid breathing vapour or mist. Avoid contact with skin, eyes and clothing. Keep away from heat and sources of ignition. Keep away from metals and incompatibles. Label containers appropriately. Keep containers tightly closed when not in use. Wash thoroughly after handling.

Conditions for safe storage

- Store in a cool, dry, well-ventilated area. Store away from incompatibles and out of direct sunlight. Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Inspect periodically for damage or leaks. No smoking in the area.

Incompatible materials

- Strong oxidizers (e.g. Chlorine, Peroxides, etc.). Reducing agents; Reactive metals; Alkalies; Epoxides; Copper alloys.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>Trichloroethene</td>
<td>10 ppm</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td>100 ppm</td>
<td>N/Av</td>
</tr>
</tbody>
</table>

Exposure controls

- Ventilation and engineering measures: Provide exhaust ventilation or other engineering controls to keep the airborne concentration of vapours below their respective threshold limit value.

- Respiratory protection: Respiratory protection is required if the concentrations exceed the TLV. A NIOSH/MSHA approved air-purifying respirator with the appropriate chemical cartridges or a positive-pressure, air-supplied respirator may be used to reduce exposure. Advice should be sought from respiratory protection specialists.

- Skin protection: Impervious gloves must be worn when using this product. Advice should be sought from glove suppliers.

- Eye / face protection: Chemical splash goggles are recommended. A full face shield may also be necessary.

- Other protective equipment: Wear resistant clothing and boots. An eyewash station and safety shower should be made available in the immediate working area. Other equipment may be required depending on workplace standards.

- General hygiene considerations: Avoid breathing mist or vapours. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove soiled clothing and wash it thoroughly before reuse.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance: Clear colourless liquid.
- Odour: Sweet ethereal odour.
- Odour threshold: 80-100 ppm
- pH: Not applicable.
- Melting/Freezing point: -73°C (-99°F)
Trichloroethylene
SDS Preparation Date (mm/dd/yyyy): 09/23/2015

SAFETY DATA SHEET

Initial boiling point and boiling range

: 82.2°C (188.96°F)

Flash point

: Does not Flash

Flashpoint (Method)

: Not applicable.

Evaporation rate (BuAe = 1)

: 4.5-4.9

Flammability (solid, gas)

: Not applicable.

Lower flammable limit (% by vol.)

: 8%

Upper flammable limit (% by vol.)

: 50%

Oxidizing properties

: None known.

Explosive properties

: Not explosive

Vapour pressure

: 60 mm Hg @ 20°C

Vapour density

: 4.5

Relative density / Specific gravity

: 1.46

Solubility in water

: Soluble (1.1 g/L)

Other solubility(ies)

: Soluble in most organic solvents.

Partition coefficient: n-octanol/water or Coefficient of water/oil distribution

: 2.42-2.53

Auto-ignition temperature

: 420°C (788°F)

Decomposition temperature

: Not available.

Viscosity

: 0.57 centipoise @ 20°C

Vaportiles (% by weight)

: Not available.

Volatile organic Compounds (VOC's)

: N/A

Absolute pressure of container

: N/A

Flame projection length

: N/A

Other physical/chemical comments

: Molecular Weight: 131

SECTION 10. STABILITY AND REACTIVITY

Reactivity

: Not normally reactive.

Chemical stability

: Stable under normal conditions.

Possibility of hazardous reactions

: No dangerous reaction known under conditions of normal use.

Conditions to avoid

: Avoid heat and open flame. Ensure adequate ventilation, especially in confined areas.

Avoid contact with incompatible materials.

Incompatible materials

: Strong oxidizers (e.g. Chlorine, Peroxides, etc.). Reducing agents ;Reactive metals ;Alkalis ;Epoxides Copper alloys.

Hazardous decomposition products

: None known, refer to hazardous combustion products in Section 5.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Routes of entry inhalation

: YES

Routes of entry skin & eye

: YES

Routes of entry Ingestion

: YES
SAFETY DATA SHEET

Routes of exposure skin absorption

: NO

Potential Health Effects:

Signs and symptoms of short-term (acute) exposure

Sign and symptoms Inhalation

: May cause severe irritation to the nose, throat and respiratory tract. Symptoms may include upper respiratory irritation, coughing and breathing difficulties. Inhalation of extremely high concentrations could cause pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed. May cause central nervous system effects. Symptoms may include pain, headache, nausea, vomiting, dizziness, drowsiness and other central nervous system effects.

Sign and symptoms ingestion

: May be harmful if swallowed. Ingestion can cause gastrointestinal irritation, nausea, and diarrhea. May be an aspiration hazard. Aspiration into the lungs may cause chemical pneumonitis.

Sign and symptoms skin

: Causes skin irritation. Symptoms may include redness, itching and swelling.

Sign and symptoms eyes

: Causes serious eye irritation. Symptoms may include stinging sensation, tearing, conjunctivitis and possibly corneal damage.

Potential Chronic Health Effects

: Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. Prolonged exposure can cause central nervous system effects.

Mutagenicity

: This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015). Classification: Germ Cell Mutagenicity - Category 2 Suspected of causing genetic defects.

Carcinogenicity

: This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015). Classification Carcinogenic Category 1 May cause cancer.

Reproductive effects & Teratogenicity

: Not expected to have other reproductive effects.

Sensitization to material

: Not expected to be a skin or respiratory sensitizer.

Specific target organ effects

: Eyes, skin, respiratory system and digestive system.

This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015). Classification: Specific Target Organ Toxicity, Single Exposure -Category 3 (respiratory) May cause respiratory irritation. Specific Target Organ Toxicity, Single Exposure - Category 3 narcotic effects May cause drowsiness or dizziness.

Not classified as a specific target organ toxicity-repeated exposure.

Medical conditions aggravated by overexposure

: Pre-existing skin, eye and respiratory disorders.

Synergistic materials

: Not available.

Toxicological data

: See below for toxicological data on the substance.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>LC50(4hr) inh, rat</th>
<th>LD50 (Oral, rat)</th>
<th>LD50 (Rabbit, dermal)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethene</td>
<td>38.96 mg/L</td>
<td>5602 mg/kg</td>
<td>&gt;29000 mg/kg</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

Other important toxicological hazards

: None known or reported by the manufacturer.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

: The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters. See the following tables for individual ingredient ecotoxicity data.

Ecotoxicity data:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS No</th>
<th>Toxicity to Fish</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>LC50 / 96h</td>
</tr>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>21.9 mg/L (Fathead minnow)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS No</th>
<th>Toxicity to Daphnia</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>EC50 / 48h</td>
</tr>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>18 mg/L (Daphnia magna)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS No</th>
<th>Toxicity to Algae</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>EC50 / 96h or 72h</td>
</tr>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>450 mg/L (Green algae)</td>
</tr>
</tbody>
</table>

Persistence and degradability

: Not readily biodegradable.

Bioaccumulation potential

: No data is available on the product itself.

<table>
<thead>
<tr>
<th>Components</th>
<th>Partition coefficient n-octanol/ater (log Kow)</th>
<th>Bioconcentration factor (BCF)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethene</td>
<td>2.29</td>
<td>4.39</td>
</tr>
</tbody>
</table>

Mobility in soil

: No data is available on the product itself.

Other Adverse Environmental effects

: No data is available on the product itself.

SECTION 13. DISPOSAL CONSIDERATIONS

Handling for Disposal

: Handle waste according to recommendations in Section 7. Empty containers retain residue (liquid and/or vapour) and can be dangerous.

Methods of Disposal

: Dispose of in accordance with federal, provincial and local hazardous waste laws.

RCRA

: The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
SAFETY DATA SHEET

SECTION 14. TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN Number</th>
<th>UN proper shipping name</th>
<th>Transport hazard class(es)</th>
<th>Packing Group</th>
<th>Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>TDG</td>
<td>UN1710</td>
<td>TRICHLOROETHYLENE</td>
<td>6.1</td>
<td>III</td>
<td></td>
</tr>
</tbody>
</table>

Additional information:
May be shipped as Limited Quantity when transported in containers no larger than 5.0 Litres; in packages not exceeding 30 kg gross mass.

| 49CFR/DOT  | UN1710    | TRICHLOROETHYLENE      | 6.1                       | III          |       |

Additional information:
US CERCLA Reportable quantity (RQ): (100 lbs / 45.4 kg)
May be shipped as Limited Quantity when shipped in containers no greater than 1.0 Litre; per Section 173.154 of 49 CFR.

| ICAO/IATA  | UN1710    | Trichloroethylene      | 6.1                       | III          |       |

Additional information:
Refer to ICAO/IATA Packing Instruction

| IMDG       | UN1710    | TRICHLOROETHYLENE      | 6.1                       | III          |       |

Additional information:
May be shipped as limited quantity. Check the IMDG regulations for details.

Special precautions for user:
None known or reported by the manufacturer.

Environmental hazards:
See ECOLOGICAL INFORMATION, Section 12.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not available.

SECTION 15 - REGULATORY INFORMATION

US Federal Information:
Components listed below are present on the following U.S. Federal chemical lists:

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>Yes</td>
<td>100 lb/45.4 kg</td>
<td>N/Av</td>
<td>Yes</td>
</tr>
</tbody>
</table>

SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes: Acute Health Hazard; Chronic Health Hazard. Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds for the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.
SAFETY DATA SHEET

US State Right to Know Laws:

The following chemicals are specifically listed by individual States:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>California Proposition 65</th>
<th>State &quot;Right to Know&quot; Lists</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Listed</td>
<td>Type of Toxicity</td>
</tr>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>Yes</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

Canadian Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

Canadian WHMIS Classification: Refer to Section 2 for a WHMIS Classification for this product.

International Information:

Components listed below are present on the following International Inventory list:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>European EINECs</th>
<th>Australia AICS</th>
<th>Philippines PICCS</th>
<th>Japan ENCS</th>
<th>Korea KECl/KECL</th>
<th>China IECSC</th>
<th>NewZealand IOC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethene</td>
<td>79-01-6</td>
<td>201-167-4</td>
<td>Present</td>
<td>Present</td>
<td>(2)-105</td>
<td>KE-13680</td>
<td>Present</td>
<td>HSR001555</td>
</tr>
</tbody>
</table>

SECTION 16. OTHER INFORMATION

Legend:

: ACGIH: American Conference of Governmental Industrial Hygienists
CAS: Chemical Abstract Services
ERAP: Emergency Response Assistance Plan
HSDB: Hazardous Substances Data Bank
IARC: International Agency for Research on Cancer
Inh: Inhalation
LC: Lethal Concentration
LD: Lethal Dose
MSHA: Mine Safety and Health Administration
N/Ap: Not Applicable
N/Av: Not Available
NIOSH: National Institute of Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: Permissible exposure limit
RTECS: Registry of Toxic Effects of Chemical Substances
STEL: Short Term Exposure Limit
TDG: Canadian Transportation of Dangerous Goods Act & Regulations
TLV: Threshold Limit Values
TWA: Time Weighted Average
WHMIS: Workplace Hazardous Materials Identification System

References:

: Canadian Centre for Occupational Health and Safety, CCInfoWeb Databases, 2015 (Chempendium, RTECs, HSDB, INCHEM).
European Chemicals Agency, Classification Legislation, 2015
Material Safety Data Sheet from manufacturer

Preparation Date (mm/dd/yyyy): 09/23/2015
SAFETY DATA SHEET

Other special considerations for handling:

Provide adequate information, instruction and training for operators.

Prepared for:
Comet Chemical Company Ltd.
3463 Thomas Street
Innisfill, ON L9S 3W4
Information (M-F 8:00-5:00): 705-436-5580
www.cometchemical.com

Prepared by:
ICC The Compliance Center Inc.
Telephone: (888) 442-9628 (U.S.); (888) 977-4834 (Canada)
http://www.thecompliancecenter.com

DISCLAIMER

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END OF DOCUMENT